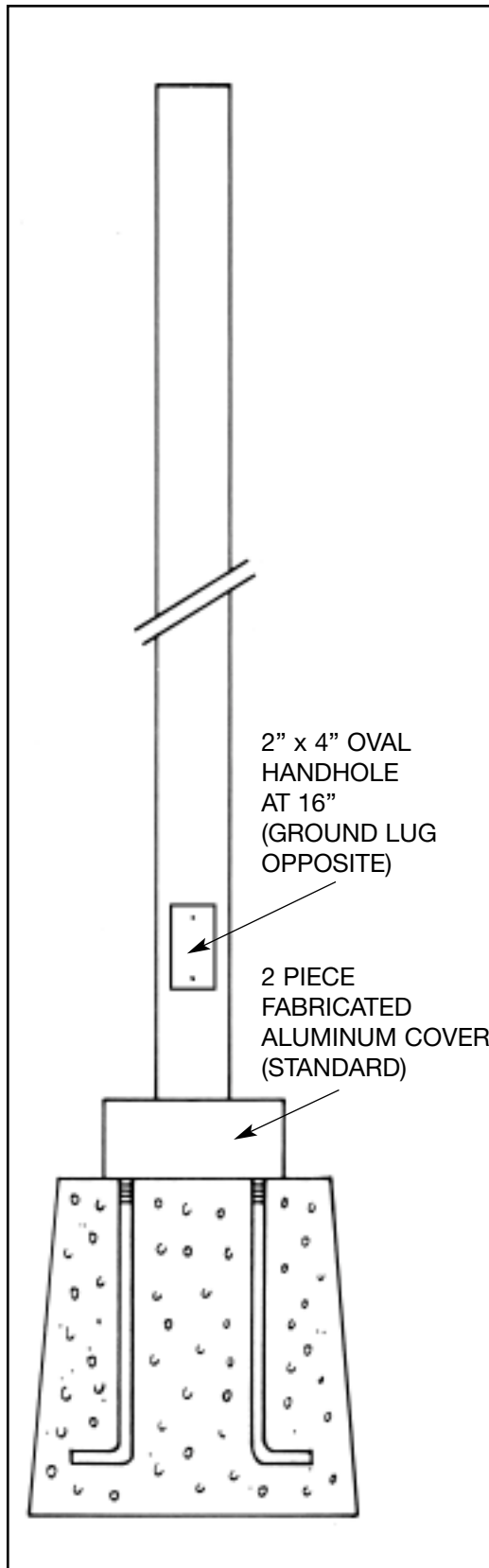


## 6 inch Round Aluminum Light Poles

**MATERIAL:**

Extrusions: 6063-T6

Castings: 356-T6

Hardware: 18-8 Stainless Steel

**WELDMENTS:**

Process: M.I.G.

All NAFCO welders are certified  
by the State of Wisconsin

**AVAILABLE FINISHES:**

Anodized; Bronze, Black or Satin

Painted

**OPTIONS:**

Tenons to your specifications

Removable cap when drilling for arms

Duplex outlets

Vibration Dampeners

Other options available  
by consulting NAFCO

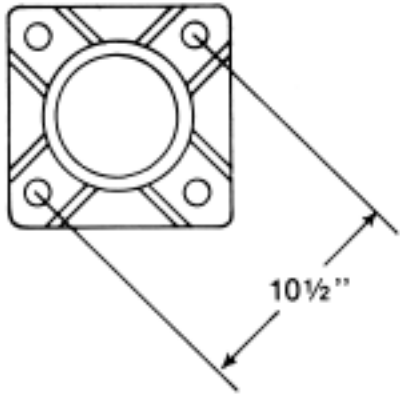
**NOTE:**

All NAFCO aluminum light poles are age  
hardened after welding to restore the  
structural integrity of the pole.

NAFCO POLE BASES ARE DESIGNED TO BE IN DIRECT CONTACT WITH THE  
CONCRETE FOUNDATIONS. SHOULD A LEVELING NUT BE USED, IT IS  
IMPERATIVE THAT THE SPACE BETWEEN THE BASE AND FOUNDATION BE  
COMPLETELY FILLED WITH GROUT TO PREVENT SEVERE STRUCTURAL  
DAMAGE TO THE POLE.

*Serving our customers and  
the industry with quality  
products since 1973.*

# 6 inch Round Aluminum Light Poles



**Base Cover: 6" x 11 1/4" SQ.**  
**Bolt Circle: 10 1/2"**  
**Bolt Projection: 3 1/2"**  
**Bolt Finish: Hot-Dipped Galvanized**

POLE CATALOG NUMBER	MOUNTING HEIGHT	WALL THICKNESS	SHIPPING WEIGHT	ANCHOR BOLT SIZE	Max EPA AT: (Allows for 1.3 Gust Factor)				
					80 MPH	90 MPH	100 MPH	110 MPH	120 MPH
6R20D	20'	.188	89	1"X36"X4"	12.6	9.2	7.2	6.3	5.0
6R25D	25'	.188	121	1"X36"X4"	6.9	4.6	3.3	2.8	2.1
6R25E	25'	.250	153	1"X36"X4"	10.9	7.8	5.9	5.1	4.0
6R30D*	30'	.188	151	1"X36"X4"	3.2	1.5	-	-	-
6R30E*	30'	.250	189	1"X36"X4"	6.5	4.1	2.8	2.3	1.6

All LTL shipped NAFCO 6" poles are wrapped in double wall 275# test corrugate for protection in shipment.

Variations in mounting heights listed are available.

\*Vibration dampener is standard.

Dimensions and Specifications subject to change without notice.